Replacement Sheet

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Tool Slot #1	Tool Slot #1	Tool Slot #1	Tool Slot #1	Tool Slot #50	Tool Slot #50	Tool Slot #50	Tool Slot #50
Cassette SI#		Post Scan	Adders	Cassette SI#		Post Scan	Adders
Slot 1	80	135	55	Slot 50	70	23	-47
Slot 1	72	390		Slot 50	61	114	53
Slot 1	75	260		Slot 50	136	203	67 30 31 23
Slot 1	90	298		Slot 50	76	106	30
Slot 1	134	206		Slot 50	148	179	31
Slot 1	84	223		Slot 50	143	166	23
Slot 1	83	195		Slot 50	148	162	14
Slot 1	113	1087		Slot 50	101	1002	900
Slot 1	124	428		Slot 50	124	274	150
Slot 1	152	1215		Slot 50	116	209	93

FIG._1 (PRIOR ART)

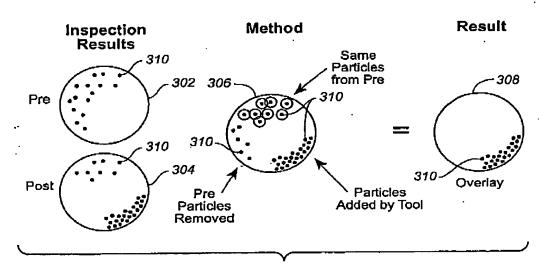


FIG._3